## **Abstract**

A toner fill plug for a toner cartridge within an image forming device. The cartridge includes a toner reservoir having a port through which toner is input. The plug is sized to fit within the port and prevent toner leakage. The plug includes a reflector which aligns with an adjacently-positioned toner level sensor for determining the amount of toner remaining within the reservoir. The plug is removable to allow the user to refill the reservoir with new toner.